

Material: ASME SA-352 Grade CA6NM

Standard Specification for Steel Castings for General Engineering Purposes

Group: Ferrous Stainless Steel Alloys

Sub Group: ASME SA-352 Grade CA6NM Steel Castings for General Engineering Purposes

Application: Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry: Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.060 max.	As Cast or Annealing or Normalizing or Hardening and Tempering	
Silicon	Si %	1.000 max.		
Manganese	Mn %	1.000 max.		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.030 max.		
Chromium	Cr %	11.500 - 14.000		
Nickel	Ni %	3.500 - 4.500		
Molybdenum	Mo %	0.400 - 1.000		
Iron	Fe %	Balance		
-	-	-	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	760 - 930
-	-	-	Yield Strength in Mpa	550 min.
-	-	-	Elongation in %	15 min.
-	-	-	Reduction of Area in %	35 min.
-	-	-	Hardness in BHN	-
-	-	-	Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
425C12	BS	British	Casting
2074/H3D	AS	Australia	Casting
3444 Grade 24	IS	India	Casting
A 352 Grade CA6NM	ASTM	USA	Casting
4899 Grade 10	IS	India	Casting
A 352 J91540	ASTM	USA	Casting
SCS 6	JIS	Japan	Casting

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